BAKER Products

Baker Wood Buddy™ User Manual

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INTRODUCTION

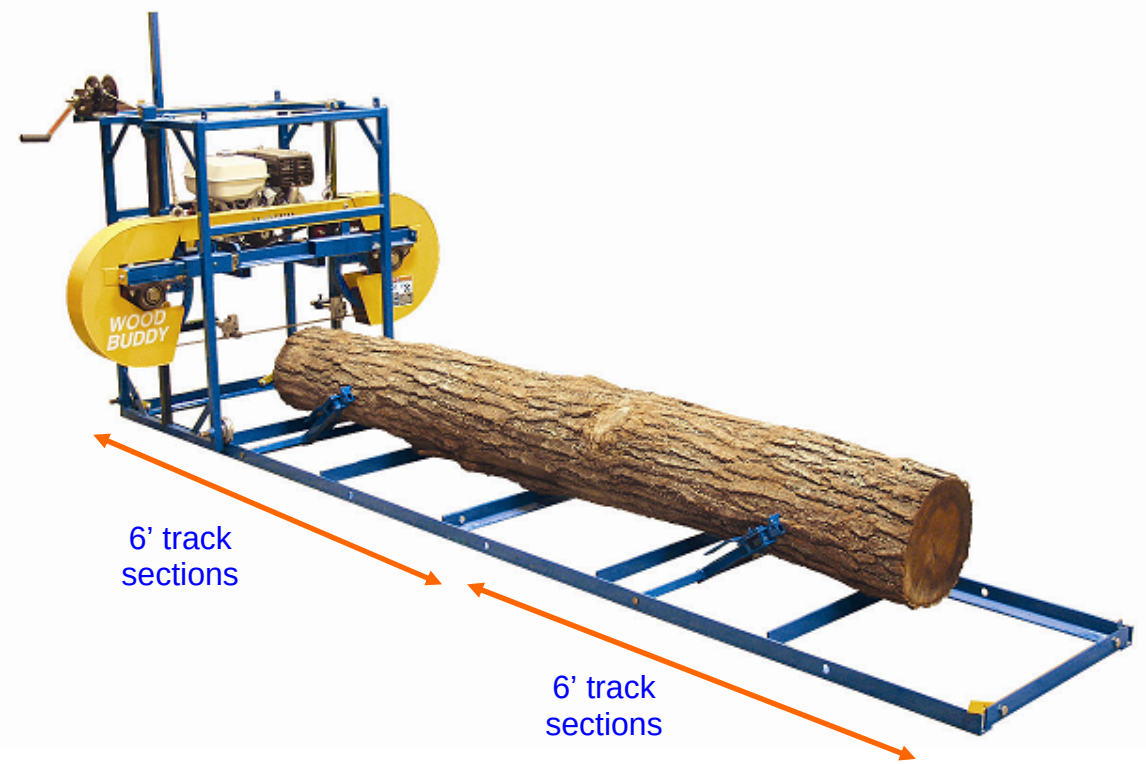
Thank you and congratulations on the purchase of your new ***Baker Wood Buddy***. It has been designed to be durable, productive and easy to use. When properly used and maintained, it will provide you with many years of profitable operation.

For safety reasons, and for your own best use of the ***Baker Wood Buddy***, we insist that you read this manual fully, and constantly review and refer back to it as necessary.

No one should attempt to operate or perform maintenance on this equipment until they have been trained and taken the time to read and understand the information contained in this manual.

Machine Purpose

The ***Baker Wood Buddy*** is the economical choice for turning timber into valuable boards and squares.



Machine Function

The ***Baker Wood Buddy*** utilizes a 9 horsepower gasoline motor to turn the 16-inch band wheels that allow you to cut logs up to 18-inches in diameter and just over 8 feet in length. Utilizing Baker's exclusive flat guide system, the thin-kerf blade easily pushes through the log. Blade height adjustment is easy and simple too.

Note: *Additional angle iron track extensions are available upon request.*

Definition of Terms

Bark	The outer-most protective layer of a tree composed of dead cork and other elements
Band Saw	A saw consisting of a continuous piece of flexible steel, with teeth on one side
Board Foot or Board Feet	A form of measurement where one board foot equals the volume of a board 1 inch thick by 12 inches wide and 12 inches long (1” x 12” x 12” = 1 board foot)
Cant	The 3 or 4 sided timber left over from a log, normally the center or core of the log
Cant Hook	A device used for rolling cants or logs
Carriage	A framework on wheels that allows movement of the saw back and forth past the log
Edger	A sawmill machine used to remove wany edges from flitches after they come off the sawmill, squaring the edges and ripping the flitch into lumber
Fence (Arm)	A straight guide used to keep a log, cant or board a set distance from a blade or cutter
Flitch	A longitudinal section of a log with wany edges
Saw head or Head Saw	The principle support structures on a sawmill that carries the engine, wheels and band blade used for the initial breakdown of a log
Kerf	The groove or thickness of the path cut by the saw teeth; the total amount of sawdust removed during a single cut
Log Bunk	A cross support that a log is loaded onto
Lumber (board)	A longitudinal section of a log after the wany edges have been removed, normally a 4-sided rectangular shaped piece
Production Rate	A produced or processed quantity measure with respect to another measured quantity of time; for example number of boards per minute, board feet per hour, per day, per week, etc.
Slab	The exterior portion of a log removed by the saw, having one flat and one rounded portion of a log
Thin Kerf	A relative term, typically referencing band saw blades which are usually thinner than circular saw blades thus resulting in greater lumber recovery, accuracy and smooth finish
Wany	Waning or diminished in some parts; not of uniform size throughout; sawed boards or timber that is tapered or uneven, from being cut too near the outside of the log bark
Yield	To generate a return for effort, an amount produced

Manual Contents Notice

This manual is not totally comprehensive. It does not and cannot convey every possible safety and operational problem that may arise while using this machine. The manual will cover many of the basic and specific safety procedures needed in an industrial environment.

All federal and state laws and any regulations having jurisdiction covering the safety requirements for use of this machine take precedence over the statements in this manual. Users of this machine must adhere to such regulations.

Machine Specifications and Requirements

Power: 9-hp (4 kw) gasoline engine

Band Wheels: 16” diameter

Band Blade: 11’ long by 1 ¼” wide

Blade Thickness: 0.042”

Blade Kerf: 0.078” (approximately 1.5 mm)

Guides: Baker’s exclusive multi-life flat guide system for higher production, accuracy and extended blade life

Track Length: 12’ (standard length, additional track extensions available upon request)

Machine Width: 60” (actual track width is 27-3/8”)

Machine Height: 51”

Combined Weight: Track and saw head approximately 500 lbs

Production Rate: Varies according to type of material, thickness of cut, and rate of speed material is cut.

Warranty

Ellington Industrial Supply, Inc. machinery is warranted against defects in material or workmanship starting from the date of shipment from the manufacturing plant.

This warranty is given solely to the “original purchaser” of the equipment and is in no way to be expressed or implied that it is transferable to any other parties without the written consent and approval from the CEO or Sales Manager of Baker Products.

Our one (1) year warranty period covers all items built at our manufacturing facilities including structural frame, cowlings, doors, shafting, dust chutes, belt extenders, conveyor wheels and guards.

We honor six (6) months of warranty coverage for miscellaneous vendor-purchased-supplied items including bearings, chain, sprockets, hydraulic components, etc.

Ninety (90) days of warranty coverage is provided on all electrical parts. All electrical components and wiring has been installed in accordance with the National Electrical Code (NEC) of the United States of America.

Ellington Industrial Supply, Inc. does not warranty this machine to meet any other requirements or jurisdiction of any electrical or safety codes of any other state, municipality, other country or jurisdiction The purchaser assumes all risk and liability whatsoever resulting from the use thereof whether used singularly or in conjunction with other machinery or apparatus, including, but not limited to, all matters resulting from sawdust generation.

Note: *No warranty is provided on any electrical components or parts if equipment is powered or connected to a roto-phase electrical converter in order to create a three phase power supply for operational current from a single phase source.*

Any change in materials, design, or performance intended to improve any product of Ellington Industrial Supply, Inc. shall not obligate Ellington Industrial Supply, Inc. to modify any previously manufactured equipment.

This manual may contain details that if not properly followed can affect the performance of your equipment. You are responsible for proper use and maintenance of your equipment and we reserve the right to deny warranty work if deemed to be caused by a lack of proper maintenance or negligence by the owner or any of their employees.

Defective Parts

Parts claimed defective must be returned freight prepaid, to our plant in Ellington, Missouri. Any part determined defective due to faulty workmanship or materials will be replaced or repaired (at our option) free of charge, F.O.B. our plant. This warranty does not cover expendable items (i.e. drive belts, band wheels, conveyor belting, blades, cutters, guides, etc.). Except as expressly provided herein, this warranty is in lieu of all other warranties, expressed or implied, including a warranty of merchantability or fitness for a particular purpose. This warranty is "void" if any part of the unit has been tampered with, modified, altered, or operated with parts other than supplied or recommended by Ellington Industrial Supply, Inc. In no event shall Ellington Industrial Supply, Inc. be liable for special, indirect, incidental or consequential damages, however arising, including but not limited to, the loss of earnings or the cost of downtime.

Service Policy

In the event that you have any problems, call us at (573) 663-7711 any time between 8:00 AM and 5:00 PM (CST), Monday through Friday. A member of our trained staff will answer any questions you may have. We charge nothing for this service.

The only charge is for replacement parts not covered by warranty or after our inspection we deem that the problem is due to operator error or lack of proper maintenance or neglect.

If it is necessary for a member of our service department to visit your plant at your request, there will be a charge for this service. Call our service department for current prices.

Retain this Information for your Records

Model Number: ……
Serial Number: ……
Date of Purchase: ……
Engine Make and Model: ……

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RULES FOR SAFE OPERATION

The purpose of safety symbols and signage is to draw your attention to real or possible hazardous conditions that may exist when operating this equipment. Please remember that safety symbols and signage alone do not eliminate danger and are not substitute for proper training and education regarding operational hazards.

	This symbol and warning indicates a potentially hazardous situation, which, if not avoided, will result in death or serious injury.
	This symbol and warning indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.
	This symbol and warning indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury.
	This warning provides notice and instruction regarding a potentially hazardous situation, which, if not avoided will result in serious injury or death.

SAFETY EXPECTATIONS FOR OPERATING POWER EQUIPMENT

ALWAYS…

- *ENSURE THAT TRAINED PERSONNEL OPERATE, MAINTAIN AND REPAIR THIS EQUIPMENT*
- *TURN POWER OFF AND LOCKOUT / TAGOUT PRIOR TO PERFORMING MAINTENANCE*
- *KEEP WORK AREA CLEAN AND WELL LIGHTED TO MINIMIZE OR ELIMINATE HAZARDS*
- *KEEP CHILDREN AND VISITIORS AWAY FROM OPERATING EQUIPMENT*
- *OPERATE THE EQUIPMENT AT THE RATE IT WAS DESIGNED FOR*
- *KEEP GUARDS IN PLACE WHEN OPERATING EQUIPMENT*
- *REMOVE TOOLS BEFORE RESUMING OPERATION*
- *USE PROPER EXTENSION CORD*
- *WEAR PROPER APPAREL AND AVOID CLOTHING AND ACCESSORIES THAT COULD GET CAUGHT IN MOVING PARTS*
- *ALWAYS WEAR SAFETY GLASSES AND HEARING PROTECTION*
- *AVOID "KICK-BACK" BY KNOWING WHAT CONDITIONS CAN CREATE IT*
- *CHECK DAMAGED PARTS AND REPAIR OR REPLACE THEM IMMEDIATELY*

NEVER…

- *LEAVE TOOL RUNNING OR UNATTENDED, ALWAYS TURN POWER OFF*
- *OPERATE EQUIPMENT WHEN TIRED, FATIGUED OR UNDER THE INFLUENCE OF DRUGS OR ALCOHOL*
- *ALLOW UNTRAINED PERSONNEL TO OPERATE, MAINTAIN OR REPAIR THIS EQUIPMENT*

No list of safety expectations can ever be complete as every work environment is as different as the people operating it.

Always keep safety as your highest priority and always use this machine with caution and respect.

Control of Hazardous Energy – (Lockout / Tagout)

Lockout / Tagout (LOTO) refers to specific practices and procedures to safeguard employees from the unexpected energy, startup of machinery/equipment, or the release of hazardous energy during service or maintenance activities.

This requires that a designated individual turn off and disconnect the machinery/equipment from its energy source(s) before performing service or maintenance and that the authorized employee(s) lock and tag the energy-isolating device(s) to prevent the release of hazardous energy and take steps to verify that the energy has been isolated effectively.

Note: ***For the Honda 9-hp motor this requires a "do not operate" tag attached to the pull cord and on / off switch.***

List of Related Terms

Affected Employee	An employee whose job requires them to operate a machine or piece of equipment on which service or maintenance is being performed.
Authorized Employee	A person who locks or implements a tagout system procedure on machines or equipment to perform the service or maintenance on that machine or equipment. An authorized employee and an affected employee may be the same person when the affected employee's duties also include performing service or maintenance.
Energy Source	Any source of electrical, mechanical, hydraulic, pneumatic, chemical, thermal, or other energy.
Lockout	The placement of a lockout device (such as a lock) on an energy-isolating device, in accordance with an established procedure that ensures the device and the equipment cannot be operated until the lockout device is removed.
Servicing and / or Maintenance	Workplace activities such as constructing, installing, setting up, adjusting, inspecting, modifying, and maintaining and/or servicing machines or equipment. These activities include lubrication, cleaning or un-jamming of machines or equipment, and making adjustments or tool changes where the employee may be exposed to the unexpected energy, start-up of equipment or release of hazardous energy.
Tagout	The placement of a tagout device (such as a tag) on an energy-isolating device, in accordance with an established procedure that ensures the device and the equipment may not be operated until the tagout device is removed.

Example of lockout tags, lockout hasp and keyed lock

The Fatal Five Main Causes of Lockout/Tagout Injuries

1. ***Failure to stop equipment***
2. ***Failure to disconnect from a power source***
3. ***Failure to dissipate (bleed, neutralize) residual energy***
4. ***Accidental re-starting of equipment***
5. ***Failure to clear work areas before re-starting***

Machine Safety Decals ** *Adhere to ALL Safety Warnings!* **

DANGER
AVOID SERIOUS INJURY OR DEATH
COASTDOWN REQUIRED!
Always Push Stop Button and Wait Until Rotation Has Completely Stopped Before Opening Door!
Keep Hands Clear Of Machine Until All Movement Has Stopped!
Lock-Out/Tag-Out Before Servicing!

WARNING
AVOID SERIOUS INJURY OR DEATH
MOVING PARTS CAN CRUSH AND CUT!
Do Not Operate with Guard Removed!
Lock-out and Tag-out Before Servicing!

INSTALLATION

Receiving and Inspection

- ❑ Upon receipt and prior to signing carrier's documents, conduct a walk-around and visual inspection of your new equipment. **Note any damage in writing upon the carrier's bill of lading and contact us immediately.**

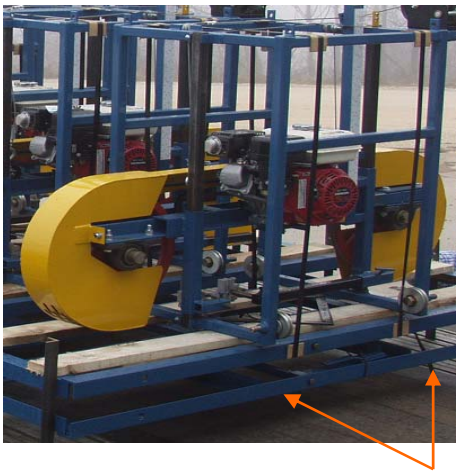
Note: *All new equipment is assembled and thoroughly tested prior to shipment, however damage may occur during transit, which could cause the machine to not operate correctly during start-up.*

Unpacking

- ❑ If machine was delivered via flatbed trailer, remove straps or chains securing it in place.
- ❑ If machine was delivered by crate, carefully remove upper crating materials from the base skid.
- ❑ Remove lag screws, strapping, etc. that attaches the machine to the skid.

Machine Moving

- ❑ Lift machine at the indicated lift points only.
  - o Use a safety strap to avoid tip-over.
- ❑ Transport machine to the operation site.



Lift points - equally space forks on both sides of machine frame

Track and Machine Positioning (*Placement, Leveling, Alignment*)

- ❑ For optimum performance, designate a solid and level foundation that is covered and dry, free of environmental elements such as rain or snow that could cause electrical or slip hazards.
- ❑ A level cement or concrete pad works best, but square timbers also work well. *It is very important to support the track at the joint and under each cross member.*
- ❑ Provide a minimum of 4 feet of clear workspace around the entire perimeter of the track.
- ❑ Assemble the Wood Buddy track so that the log clamps are on the same side of the mill that the operator will work from. Also ensure the clamps face in the same direction.
- ❑ Bolt the two (2) sections of track together with the nuts and bolts provided, ensuring the track is flush where the two ends are bolted together.
- ❑ Check that the four (4) track stops in each corner are in placed and securely fastened.
- ❑ Level the Wood Buddy track front to back and side to side. For optimal results, the Wood Buddy must be level and free of crowns or dips for the length and width of the adjoined tracks. Consider the use of a string line to check for straightness along the track length.
- ❑ Place the saw head on the track; ensuring the operator side is on the same side as the log clamps.
- ❑ Raise the head 3 inches and roll from end to end to verify the track is aligned properly for smooth operation. Adjust or re-level as necessary.

SET-UP AND OPERATION

Operator Training

- ❑ According to many OSHA, ANSI, STATE, and LOCAL CODES, it is the EMPLOYER'S RESPONSIBILITY to:
  - ➢ Permit only trained and authorized employees to operate and maintain equipment.
  - ➢ Inspect and maintain guards, safety devices and start/stop controls.
  - ➢ Instruct, train and supervise the safe method of work.

- ❑ Be sure personnel are properly trained and safety rules are clearly understood before operating or performing maintenance.

  - ✓ **Operator**
  - ✓ **Machine**
  - ✓ **Guards**
  - ✓ **Devices**
  - ✓ **Instructions**

  All of these together make up the safety system. Failure of any one of these factors will increase accident potential.

Note: *Prior to start-up and then again after two weeks, check that all nuts and bolts are tight. Then follow the instruction and schedule outlined in the Inspection and Preventative Maintenance section.*

FREE TRAINING ON PROPER SET-UP AND OPERATION IS AVAILABLE ON SITE AT THE MANUFACTURER'S FACILITY

Set-up and Operation

Blade Tensioning

- ❑ Your mill is shipped to you without any tension on the blade to help avoid the development of flat spots that cause the blade to track improperly on the band wheels.

Note: ***For the Honda 9-hp motor this requires a "do not operate" tag attached to the pull cord and on / off switch.***

- ❑ To tension the blade, remove the guards and loosen the jamb nut on the tensioning bolt.
- ❑ Turn the tensioning bolt nut clockwise until 30-35 lbs of torque is achieved. We recommend the use of a torque wrench for this task.
- ❑ By hand, slowly rotate the blade 3 or 4 full revolutions by turning one of the band wheels. This will help center the blade on the wheels.
- ❑ Use a glove or a straight edge such as a screwdriver or wrench to verify there is no more than 1/4" of deflection in the blade. As mentioned above, 30-35 lbs of torque on the tensioning bolt should achieve the proper tension and deflection.
- ❑ Once proper tension and tracking is achieved, re-tighten the jamb nut and put the guards back on the machine.
- ❑ If necessary, refer to Setting and Adjusting the Guides, page 19.

Note: *A new blade may stretch after cutting and may have to be re-tensioned to assure quality results.*

Note: *De-tension the blade if your machine is going to sit idle for a week or longer.*

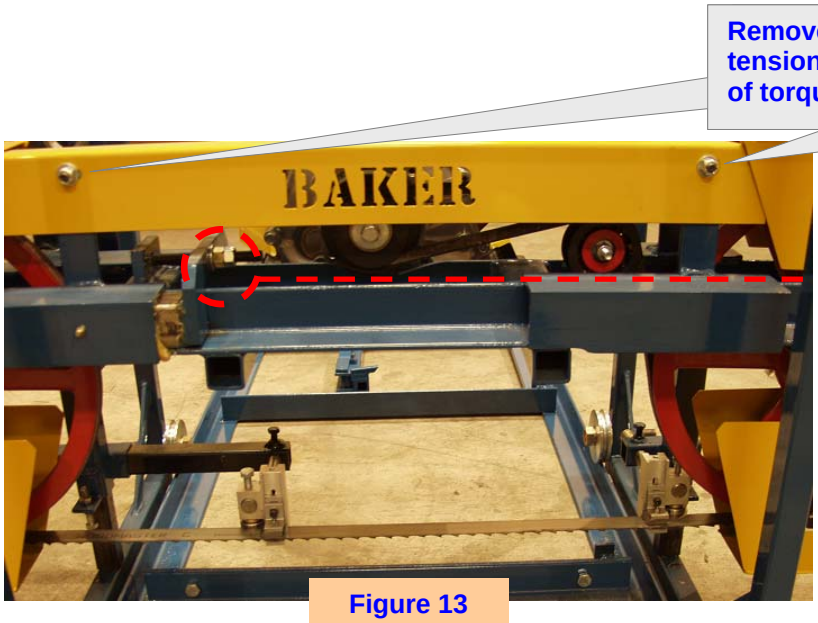


Figure 13

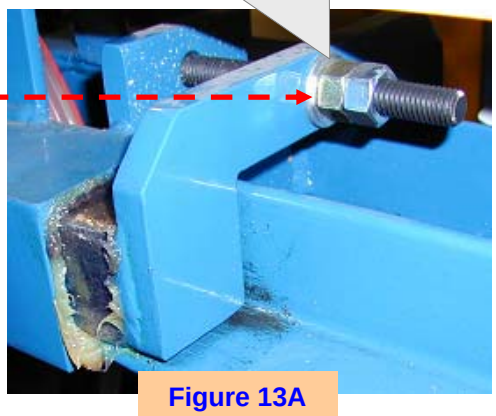

Remove guards and loosen jamb nut and turn tensioning bolt nut clockwise to achieve 30-35 lbs of torque. *We recommend using a torque wrench.

Figure 13A

Set-up and Operation

Getting Started

After loading a log onto the track, roll it against the raised fence arm and secure it into position with the log clamps, ensuring the top of the clamps are positioned safely below the height of the blade.

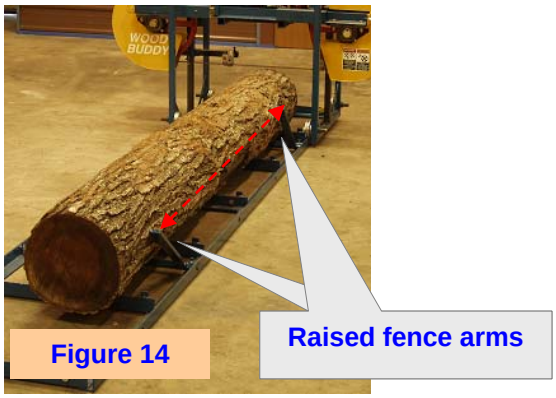


Figure 14

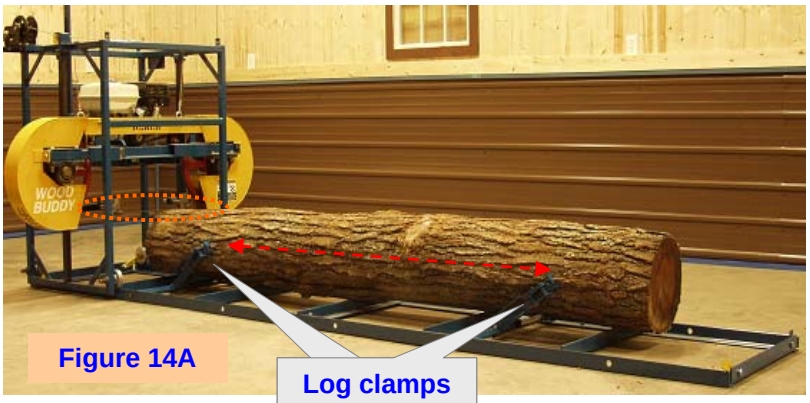


Figure 14A

Making the Cut

To START Processing

Step 1: Prior to starting the engine, complete a visual inspection to ensure all guards and covers are in place and secure.
Step 2: Adjust the guides so that they are slightly (no more than 2 inches) wider than the maximum width of the log.
Note: *As you cut slabs and boards or squares from your log, you will want to bring your guides in closer to ensure the best performance and quality cuts.*
Step 3: Start the engine and let it idle and warm up for at least 2 minutes.
Step 4: Adjust blade height so you will remove the top portion of the log (slab).
Step 6: Increase the engine throttle to "full" and the centrifugal clutch will engage, causing the blade to spin rapidly.
Step 7: Place your hands on the saw head frame and push it toward the log allowing the blade to begin making its cut. Listen to the motor and if it begins to "bog-down" slow your advancement into and through the log.
Step 8: Once you've completed your cut, remove the slab and raise the saw head enough to clear the log and return the head carriage to the front of the log to make your next cut.
Step 9: Adjust saw head for your required thickness, then make the cut and remove slab.
Step 10: Raise the saw head and return carriage to the front of the log and idle the motor.
Step 11: Release the log clamps and use a cant hook to turn the log 1/4 turn to the right so the flat edge is against the fence arms. Ensure the fence arms and log clamps are well below the height of the passing blade before tightening.
Step 12: Repeat **Steps 4** through **11** until you've cut your log into the desired lumber sizes.

To STOP Processing

Step 1: Fully decrease the engine's throttle and turn the red engine switch to the "off" position.
Note: *The band blade does not stop spinning automatically and will coast to a stop.*
Note: *De-tension the blade if your machine is going to sit idle for a week or longer.*

USE OF LUMBER SCALE

Your Baker Wood Buddy is equipped with a lumber scale, which simplifies the lumber dimensioning process. The scale incorporates four separate scales with blade kerf factored-in for each increment.

SCALE	RESULTING THICKNESS
4/4	1” thick boards
5/4	1 – ¼” thick boards
6/4	1-1/2” thick boards
8/4	2” thick boards

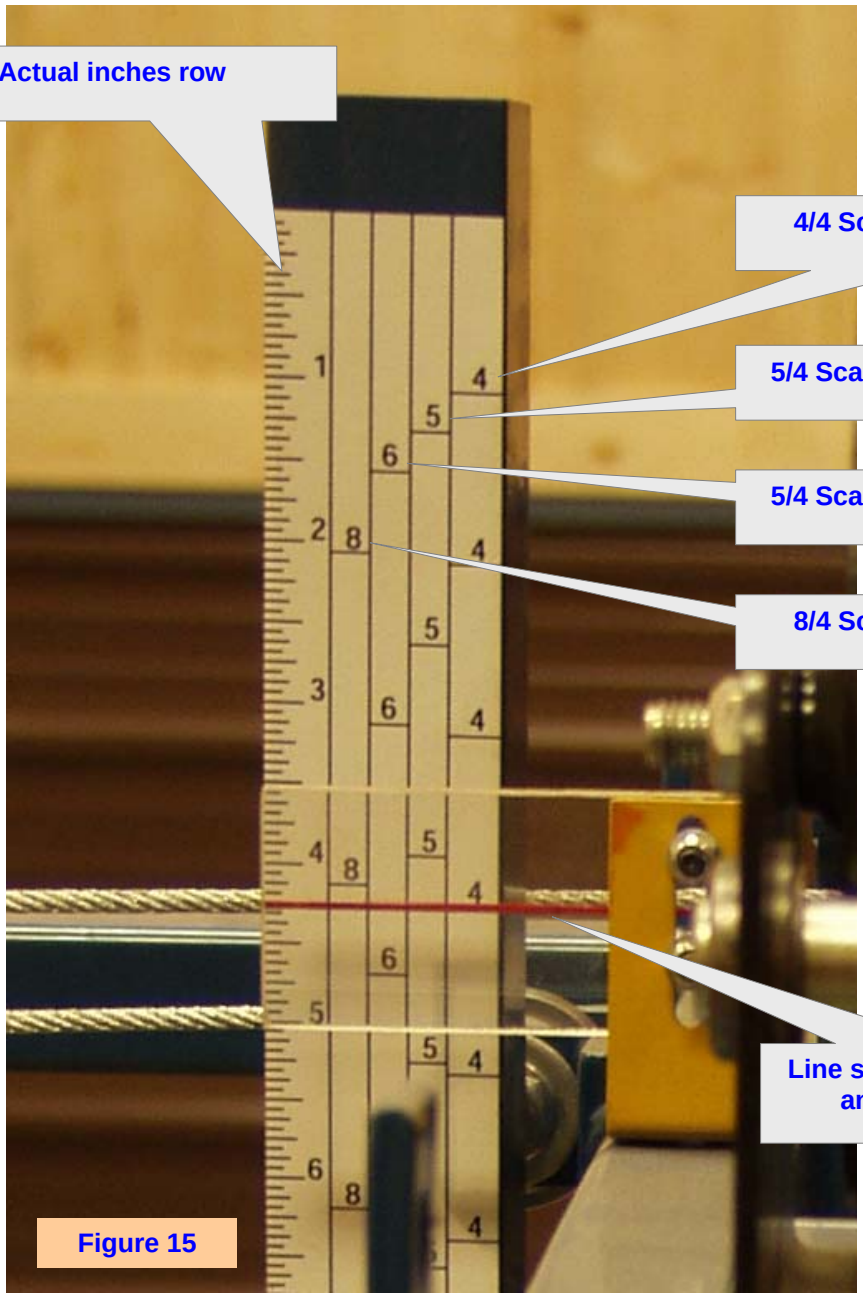

Actual inches row
4/4 Scale Row = 1” lumber
5/4 Scale Row = 1-1/4” lumber
5/4 Scale Row = 1-1/4” lumber
8/4 Scale Row = 2” lumber
Line shows actual blade height and is used for scaling

Figure 15

MAINTENANCE
General Clean Up

Follow proper Lockout / Tagout procedures prior to cleaning any part of the machine.

Note: ***For the Honda 9-hp motor this requires a "do not operate" tag attached to the pull cord and on / off switch.***

- ❑ Use an air-hose to blow-off the dust and wood chips that accumulate in and around the machine.
- ❑ Machine operator is closer to operating mechanism of the machine during clean up than during production – extra care should be taken.
- ❑ Do NOT clean with flammable or combustible materials.
- ❑ Follow applicable codes and standards with regards to:
  - Ventilation and monitoring of work area for excessive accumulation of hazardous vapors
  - Wearing personal protective equipment for handling materials
  - Using proper procedure for disposing of all waste materials

Important Notice:
Improper lubrication will void warranty.

MAINTENANCE
Inspection and Preventative Maintenance

Note: *For a detailed schedule of maintenance and trouble-shooting for the* **Honda Gasoline Engine**, *please refer to the* **Honda Owners Manual**.

DANGER ***Follow proper Lockout / Tagout procedures prior to performing any maintenance or repair on the machine.***

Note: ***For the Honda 9-hp motor this requires a "do not operate" tag attached to the pull cord and on / off switch.***

Frequency	Recommendation
Daily	❑ Use an air-hose to remove wood chips that accumulate in and around the machine and along the track.
Daily	❑ Check engine oil and fuel level. Follow the engine manufacturer's recommendation for specific engine maintenance and trouble-shooting procedures.
Daily	❑ Clean the crown on the idler and pull wheels by using an air hose, brush or by wiping them down with a rag or shop towel, freeing them of dust and debris.
Daily	❑ Clean & inspect the blade guides. Excessively worn guides should be replaced.
Daily	❑ Check band blade tension ensuring 30-35 lbs of torque on tensioning bolt nut. **(See page 13)**
Daily	❑ Check band blade tracking. A 1-1/4" blade should be centered on the wheels.
Weekly	❑ Check idler and pull wheel bearings for wear (4 total, 1 on each side of the wheel). Signs of wear include excessive heat, squeaking sound or looseness.
Weekly	❑ Grease the idler and pull wheel bearings (4 total, 1 on each side of the wheel). We recommend **JT-6** grease (***no more than 5 pumps***).
Weekly	❑ Grease the blade tension shaft. We recommend **JT-6** grease (***no more than 5 pumps***).
Weekly	❑ Grease the raise / lower shafts. We recommend **JT-6** grease (***no more than 5 pumps***).
Monthly	❑ Check drive belt for wear and ensure belt tension is "taut" with no more than 1/2" deflection.

MAINTENANCE
Inspection and Preventative Maintenance

Weekly

- ❑ Check idler and pull wheel bearings for wear (4 total, 1 on each side of the wheel). Signs of wear include excessive heat, squeaking sound or looseness.
- ❑ Grease the idler and pull wheel bearings (4 total, 1 on each side of the wheel). We recommend **JT-6** grease (***no more than 5 pumps***).

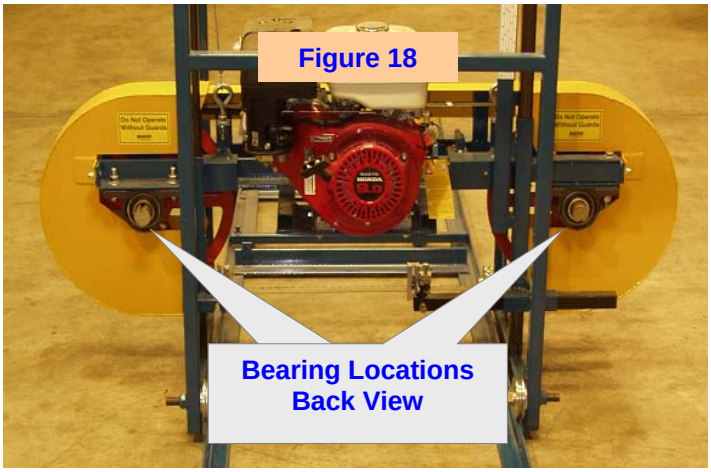


Figure 18

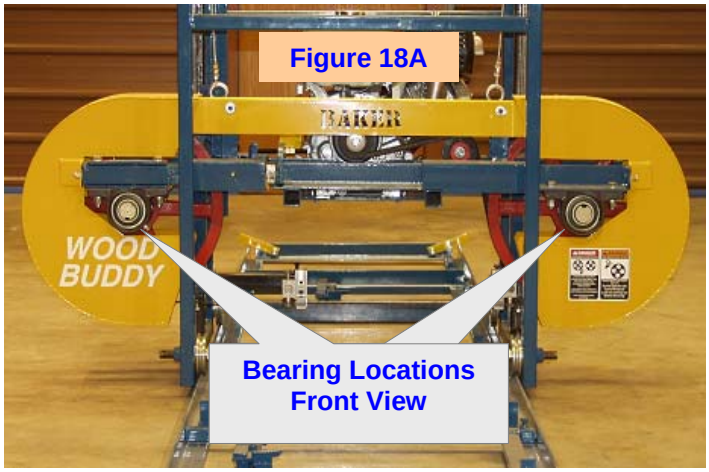


Figure 18A

Weekly

- ❑ Grease the blade tension shaft. We recommend **JT-6** grease (***no more than 5 pumps***).

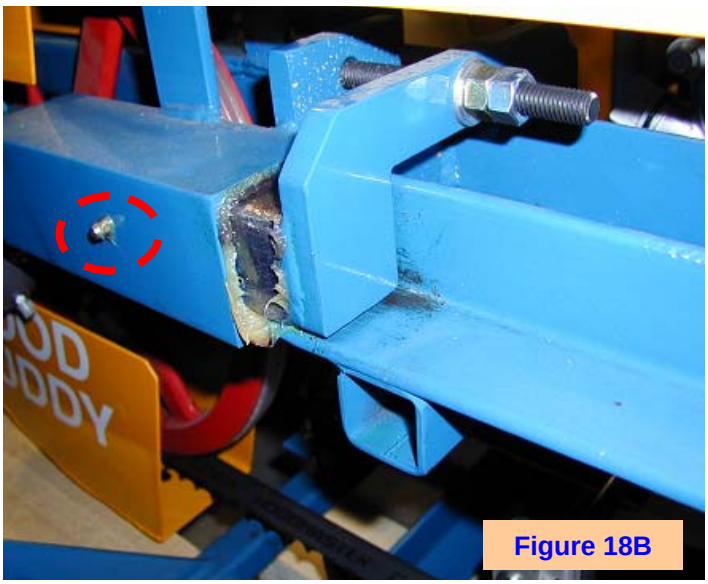


Figure 18B

Weekly

- ❑ Grease the raise / lower shafts. We recommend **JT-6** grease (***no more than 5 pumps***).

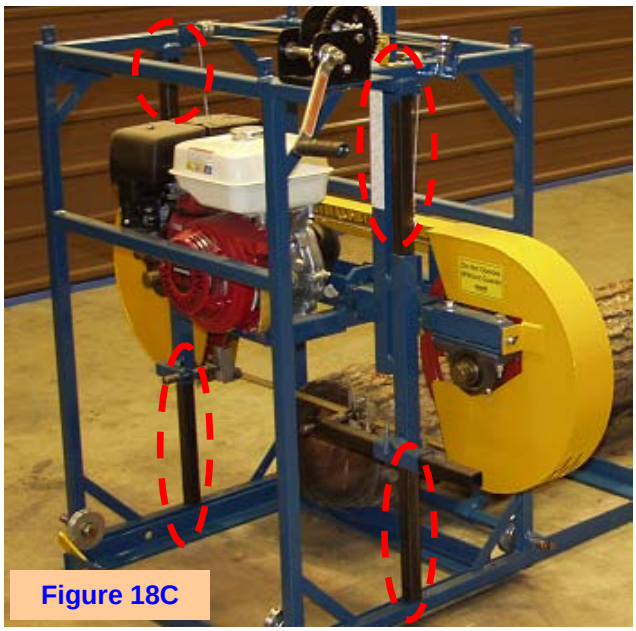


Figure 18C

MAINTENANCE
Inspection and Preventative Maintenance

Monthly

- ❑ Check drive belt for wear and ensure belt tension is “taut” with no more than 1/2” deflection.

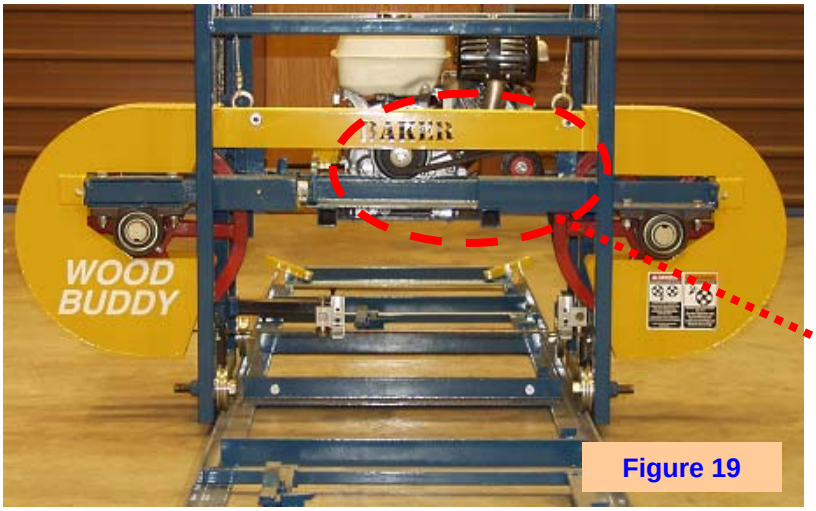
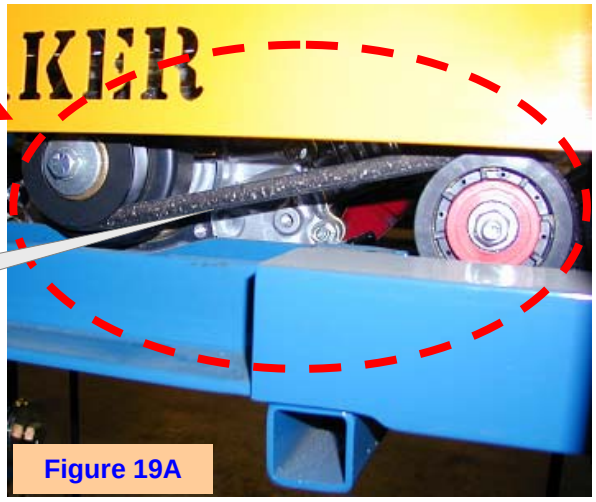


Figure 19

Front-side View



Drive belt should be “taut” with no more than 1/2” of deflection

Figure 19A

Back-side View

Drive belt should be “taut” with no more than 1/2” of deflection

Adjust belt tension via the drive belt tensioner

Figure 19B

GUIDES

Setting and Adjusting the Guides

When properly set and utilized, band blade guides provide better blade control and longer blade life.

- ❑ To adjust or align the guides, loosen the Allen bolt that holds the guide in its up and down position.
- ❑ Next, loosen the bolt that fastens the aluminum guide bracket to the guide arm so that it may be moved in and out and rotated in either direction.
- ❑ Set the guide bracket so that the guide roller is centered with the blade and 1/8-inch behind the back of the blade.
    - If up/down guide roller adjustment is required, loosen the bolt that holds the guide roller and use the washers that are on either side of the guide roller to adjust accordingly, then re-tighten guide roller bolt.
- ❑ Once the guide roller is properly set, ensure the guide bracket is 90 degrees to the blade, and then re-tighten the guide bracket bolt.
- ❑ Set the top guide pad (1 per side) by using a sheet of paper to gauge the spacing. Place the piece of paper between the pad and the blade, then slide the pad so that it is barely pinching the paper, and then tighten the bolt to hold the pad in place.
- ❑ Repeat the step above for the bottom guide pad.
- ❑ Repeat the entire procedure for the opposite side guide if required.
- ❑ Ensure all remaining nuts and bolts associated with the left and right guide assembly, including the guide arm are tight prior to resuming operations.

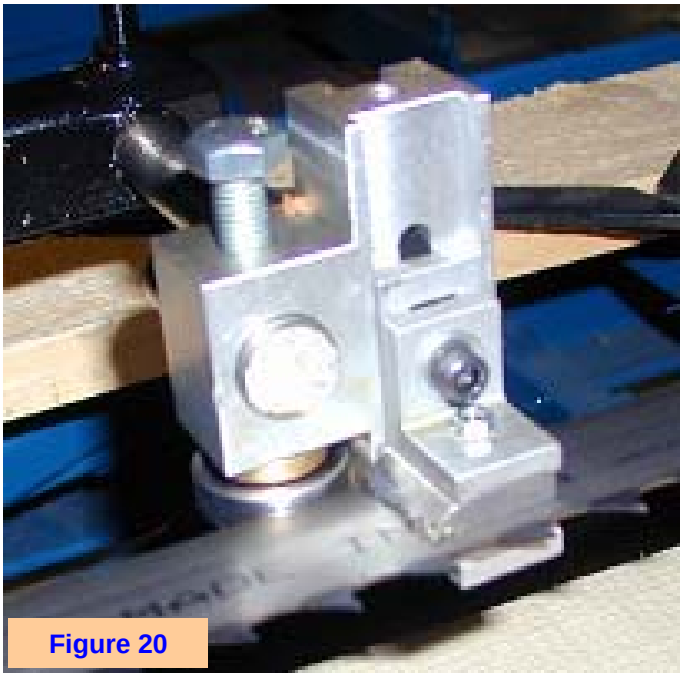


Figure 20

Left side – moveable guide assembly

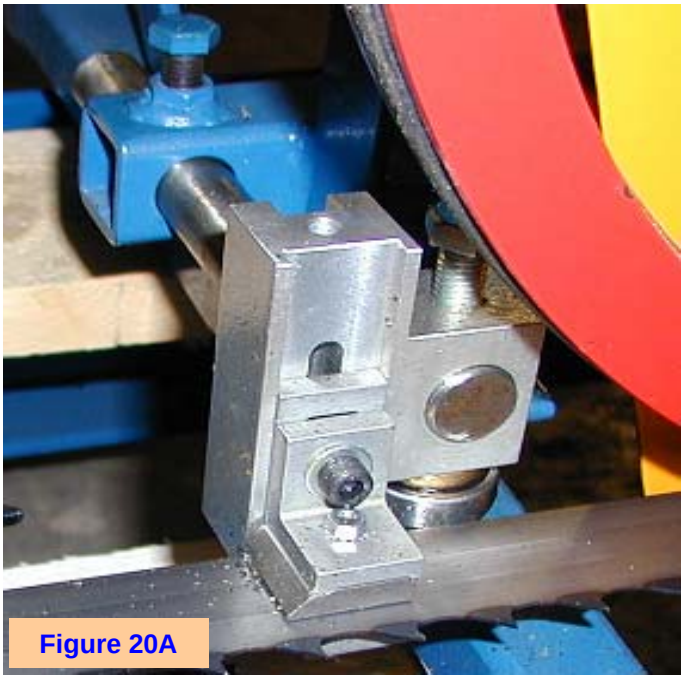
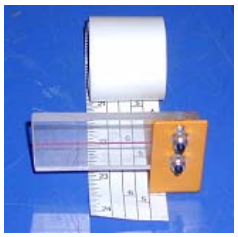


Figure 20A

Right side – stationary guide assembly

PARTS AND SERVICE

Part Picture	Description		Part Picture	Description
	DRIVE BELT			DRIVE BELT TENSIONER
	LEFT GUIDE ASSEMBLY			RIGHT GUIDE ASSEMBLY
	PILLOW BLOCK BEARING			LUMBER SCALE TAPE & BLADE HEIGHT VIEWER
	RAISE / LOWER CABLE KIT			11' x 1 1/4" LENNOX BAND BLADES

Service Contact Information

In the event that you have any problems, call us at (573) 663-7711 any time between 8:00 AM and 5:00 PM (CST), Monday through Friday.

Serial Number Location

The model and serial number are located on the top left corner of the machine.

Please refer to your serial number and model number when speaking to a service technician or ordering replacement parts.